SPECIFICATIONS:				
STEPS PER REVOLUTION: 200	ROTOR INERTIA: 460 G-CM ² (2.51 OZ-IN ²) NOM			
STEP ANGLE: 1.8°	DETENT TORQUE: 714 G-CM (9.91 OZ-IN) MIN			
STEP TO STEP ACCURACY: ±5 % 1,2	INSULATION CLASS: B			
POSITIONAL ACCURACY: ±5 % 1,3	BEARINGS: ABEC 3, DOUBLE SHIELDED			
HYSTERESIS: - %	WEIGHT: 1.0 KG (2.2 LB)			
SHAFT RUNOUT: 0.03 T.I.R.	TEMP. RISE: 80 °C MAX.			
RADIAL PLAY: 0.02 MAX W/A .5KG RADIAL LOAD	OPERATING TEMP. RANGE: -20 TO +50 °C			
END PLAY: 0.08 MAX W/A .5KG AXIAL LOAD	STORAGE TEMP. RANGE: -30 TO +70 °C			
	RELATIVE HUMIDITY RANGE: 15 TO 85 %			

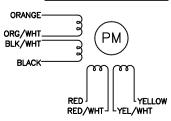
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SPECIFICATION	NUMBER OF PHASE	RESISTANCE PER PHASE OHM ±10%	INDUCTANCE PER PHASE mH ±20%	RATED CURRENT Amp	RATED VOLTAGE V	HOLDING TORQUE Nm Min]
BI-POLAR SERIES	2	2.0	6.8	2.12	4.2	1.90	
BI-POLAR PARALLEL	2	0.5	1.7	4.24	2.1	1.90	
UNI-POLAR	4	1.0	1.7	3.00	3.0	1.35]

NOTES, UNLESS OTHERWISE SPECIFIED:

- 1 MEASUREMENTS MADE AT RATED CURRENT IN EACH PHASE.
- 2 BETWEEN ANY TWO ADJACENT STEP POSITIONS.
- 3 MAXIMUM ERROR IN 360°.
- 4. HIPOT 500 VAC, 60 Hz FOR ONE MINUTE.
- 5. LEADS: 8, 22AWG, 7 STRAND MIN., UL AND CSA APPROVED, UL 1430 OR UL 3265.
- 6. INSULATION RESISTANCE: 100 MEGOHMS MIN AT 500 VDC.
- 7 AS MEASURED USING AN A.C. INDUCTANCE BRIDGE, AT 1KHz.
- 8 AS MEASURED BY THE CHANGE IN RESISTANCE METHOD, WITH RATED VOLTAGE APPLIED TO 2 PHASES: WITH MOTOR AT REST.
- 9 SHAFT OPTION: IF DOUBLE SHAFT REQUIRED ADD "D" TO END OF PART NUMBER. DOUBLE SHAFT REQUIRES ADDED HOLES FOR ENCODER OPTIONS.
- 10. THIS MOTOR TO BE MANUFACTURED IN COMPLIANCE WITH EU DIRECTIVE "ROHS 2002/95/EC".
- 11 MOTOR LABEL TO INCLUDE "ROHS" COMPLIANT, 'MADE IN (COUNTRY OF ORIGIN)' AND DATE CODE.

WIRING DIAGRAM



DRIVE SEQUENCE MODEL BI-POLAR FULL STEP

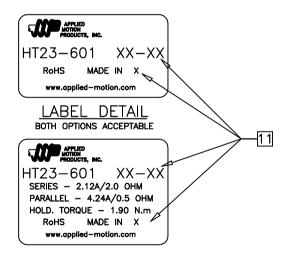
ı	STEP	ORANGE & BLK/WHT	BLACK & ORG/WHT	RED & YEL/WHT	YELLOW & RED/WHT	CCI
	1	+	_	+	_	▲
	2	_	+	+	_	
ł	3	_	+	-	+	
w	4	+	_	-	+	l

CW(CLOCKWISE) AND CCW(COUNTER-CLOCKWISE) ROTATION WHEN SEEN FROM THE FLANGE SIDE OF THE MOTOR

	REVISIONS					
ECO NO.	REV	DESCRIPTION	DATE	APPROVED		
5978	Α	INITIAL RELEASE	8/11/09	J KORDIK		
5980	В	REVISED HOLE DIMENSION	8/18/09	J KORDIK		
5976	С	REVISED HOLE SIZE	8/27/09	J KORDIK		

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HT23



CONTRACT NO.					APPLIED MOTION PRODUCTS,	INC.	
APPROVALS	DATE						
DRAWN R.JONEZ	8/11/09	$\mid S$	TE	o MO	TOR	OUTLINE	
CHECKED							
		ח	COMPU	JTER DATA	DWG NO		REV
APPROVED		B	BASE DRAWING		DWG NO. HT23-601		С
APPROVED		SCALE:	NONE			SHEET 1 OF 2	

